



Standard Grounding Kit for 1-5/8 in corrugated coaxial cable and elliptical waveguide 52 and 63

Product Classification

Product Type	Grounding kit
Product Brand	HELIAX®
Ordering Note	ANDREW® standard product (Global)

General Specifications

Bonding Conductor Jacketing Material	PVC
Bonding Conductor Material	Copper
Bonding Conductor Wire Size	6 gauge
Cable Type	Corrugated Elliptical waveguide
Color	Black
Grounding Kit Type	Standard Grounding Kits
Grounding Strap Material	Copper
Lug Attachment	Factory attached
Lug Type	Two-hole lug
Thread Size	3/8 in

Dimensions

Bonding Conductor Length	609.6 mm 24 in
Cable Jacketing Removal Length, maximum	58.42 mm 2.3 in
Cable Jacketing Removal Length, minimum	55.88 mm 2.2 in
Compatible Diameter, maximum	50.8 mm 2 in
Compatible Diameter, minimum	49.022 mm 1.93 in
Nominal Size	1-5/8 in
Waveguide Size	WR137 WG14 R70 WR159 WG13 R58

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Electrical Specifications

Current Handling	Tested to withstand 100,000 amps peak current surge
Current Handling Test Method	MIL-STD-1757
Grounding, Bonding and Shielding Test Method	MIL-STD-188-124A
Lightning Protection Test Method	IEC 1024-1

Material Specifications

Rivet Material	Copper
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Environmental Specifications

Operating Temperature	-40 °C to +85 °C (-40 °F to +185 °F)
Storage Temperature	-40 °C to +80 °C (-40 °F to +176 °F)
Blowing Rain Test Method	MIL-STD-810, Method 506
Corrosion Test Method	MIL-STD-1344, Method 1001
Freezing Rain/Icing Test Method	MIL-STD-810, Method 521
Humidity Test Method	MIL-STD-1344, Method 1002
Immersion Test Method	IEC 60529:2001, IP68
UV Resistance Test Method	MIL-STD-810, Method 505
Vibration Test Method	MIL-STD-202, Method 214
Weatherproofing Method	Butyl and electric tape

Packaging and Weights

Height, packed	304.8 mm 12 in
Width, packed	279.4 mm 11 in
Length, packed	25.4 mm 1 in
Included	Grounding kit Hardware Lug One roll of 2 in PVC tape One roll of 24 in butyl rubber tape
Packaging quantity	1
Weight, gross	0.72 kg 1.587 lb

Regulatory Compliance/Certifications

Agency	Classification
ISO 9001:2015	Designed, manufactured and/or distributed under this quality management system

Included Products

- 42615-10 – Butyl Rubber Tape, 24 in
- 9905-71 – Black 2 in PVC Tape, 20 ft

* Footnotes

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| Grounding, Bonding and Shielding Test Method | Military Standard for Grounding, Bonding, and Shielding: Bond Resistance Requirement of a Maximum dc resistance of 0.001 ohm |
| Lightning Protection Test Method | Protection Against Lightning Electromagnetic Impulse, Table 1—Protection Level III–IV, 1995-02 |