

REV	MCO	DWN	DATE
G	BNS_CD_BRAND	GG	13-MAR-17

1.0 SCOPE

THIS SPECIFICATION DEFINES THE REQUIREMENTS FOR A, ASSY, . BLANK MODULES, 25, COLOR XX.

2.0 APPLICABLE DOCUMENTS:

2.1 ORDER OF PRECEDENCE:

IN CASE OF CONFLICT, THE FOLLOWING ORDER OF PRECEDENCE SHALL APPLY:

- A. PURCHASE ORDER.
- B. THIS SPECIFICATION.

2.2 REFERENCE DOCUMENTS:

THE FOLLOWING DOCUMENTS FORM A PART OF THIS SPECIFICATION TO THE EXTENT SPECIFIED HERE IN. THE LATEST ISSUE IN EFFECT ON THE DATE OF REQUEST FOR QUOTATION SHALL BE USED.

2.2.1 APPLICABLE STANDARDS/SPECIFICATIONS: ANSI Y14.5M, DIMENSIONS AND TOLERANCES

2.2.2 DIRECTIVE 2002/95/EC OF THE EUROPEAN PARLIAMENT AND THE COUNCIL OF 27 JANUARY 2003 ON THE RESTRICTION OF THE USE OF CERTAIN HAZARDOUS SUBSTANCES (ROHS) IN ELECTRICAL AND ELECTRONIC EQUIPMENT (AND SUBSEQUENT AMENDMENTS).

3.0 REQUIREMENTS:

3.1 MATERIAL: PER ITEM

3.2 FINISH: PER ITEM

3.3 DIMENSIONS: PER ITEM

3.4 COLOR: SEE TABLE ON SHEET 1

3.5 PRODUCT SHALL COMPLY WITH ABOVE REFERENCED ROHS REQUIREMENTS.

3.7 WORKMANSHIP: N/A

PARTS SHALL BE FREE OF CRACKS, SPLITS, BURRS OR ROUGH EDGES, AND ANY OTHER DEFECTS THAT MIGHT IMPAIR THE QUALITY OR USEABILITY OF THIS DEVICE.

4.0 QUALITY ASSURANCE PROVISIONS:

4.1 MANUFACTURING INSPECTION:

THE MANUFACTURER SHALL PERFORM AUDITS TO ENSURE 100% FUNCTIONALITY OF ALL RECEIVED PARTS. ADDITIONAL TESTING AND INSPECTIONS SHALL BE PERFORMED AS NEEDED TO ENSURE THAT ALL REQUIREMENTS ARE MET.

4.2 QUALITY CONFORMANCE INSPECTION:

BUYER RESERVES THE RIGHT, AT THE MANUFACTURER'S EXPENSE, TO RETURN ANY NON CONFORMING MATERIALS OR LOTS WHICH DO NOT MEET SAMPLING INSPECTION REQUIREMENTS.

4.3 DESIGN AND PROCESS CHANGE:

NO CHANGES IN MATERIAL, DESIGN, OR PROCESS WHICH WILL AFFECT FORM, FIT OR FUNCTION SHALL BE MADE BY THE MANUFACTURER AFTER SAMPLE APPROVAL WITHOUT WRITTEN AUTHORITY FROM ENGINEERING THROUGH PROCUREMENT. THE WORD "FUNCTION" IMPLIES SECTION 3.0 PARAMETERS AND ADDITIONAL OPERATIONAL CHARACTERISTICS NOT SPECIFICALLY OUTLINED IN THIS SPECIFICATION.

5.0 PACKAGING AND HANDLING REQUIREMENTS:

5.1 PACKAGING:

5.1.1 SHIPPING CONTAINER MARKING:

SHIPPING CONTAINERS AND INTERMEDIATE PACKAGING (IF USED) SHALL BE MARKED WITH THE FOLLOWING AS A MINIMUM:

- 1. MANUFACTURER'S NAME AND/OR LOGO.
- 2. MANUFACTURER'S PART NUMBER.
- 3. QUANTITY.
- 4. PURCHASE ORDER NUMBER.

5.2 HANDLING:

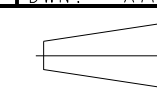
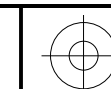
PRODUCT WILL BE PACKED IN A MANNER THAT WILL PROVIDE PROTECTION FROM DAMAGE DURING SHIPMENT, HANDLING AND STORAGE.

5.2.1 WEIGHT: 40 LBS MAX PER PACKAGE.

ELECTRIC IVORY	6645 1 160-22	6645116022	A
RED	6645 1 160-05	6645116005	A
BLACK	6645 1 160-04	6645116004	A
COLOR	CATALOG	PART NUMBER	REV

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	<small>ALL DIMS AND TOLERANCES .XX:±.02 ARE INCHES UNLESS .XXX:±.010 OTHERWISE SPECIFIED ANGULAR:± 2</small>	C DRAWING NUMBER SIZE 66451160XX_ADC
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DIMENSIONS IN INCHES
THIRD ANGLE PROJECTION

A

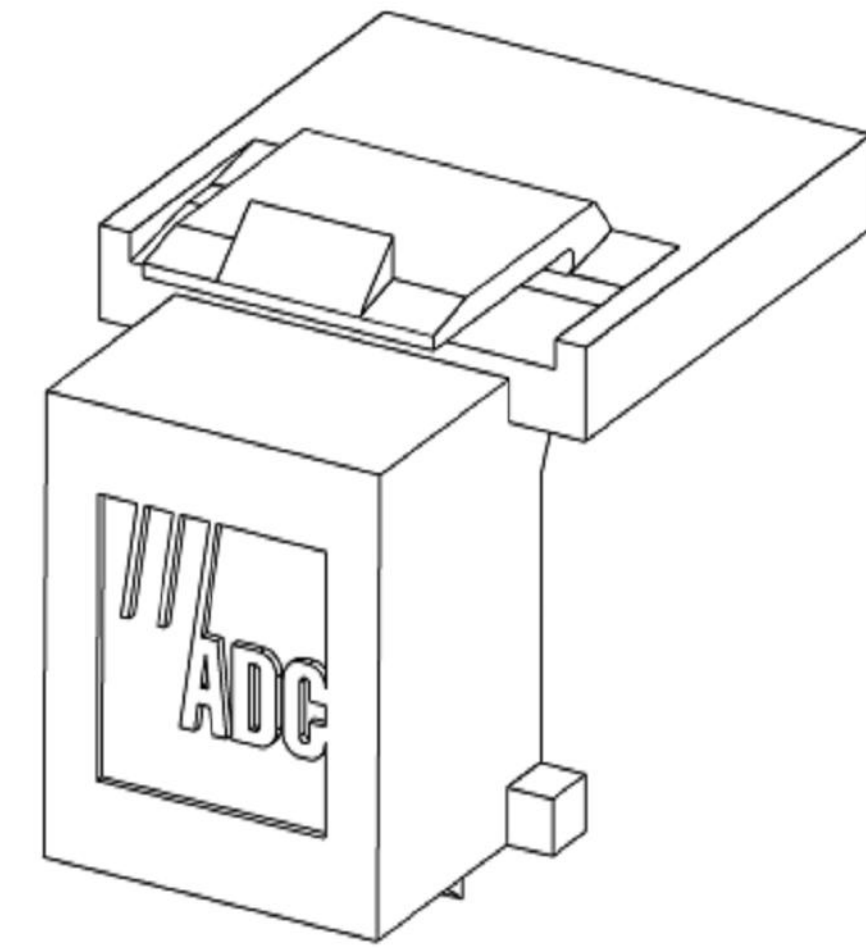
B

C

D

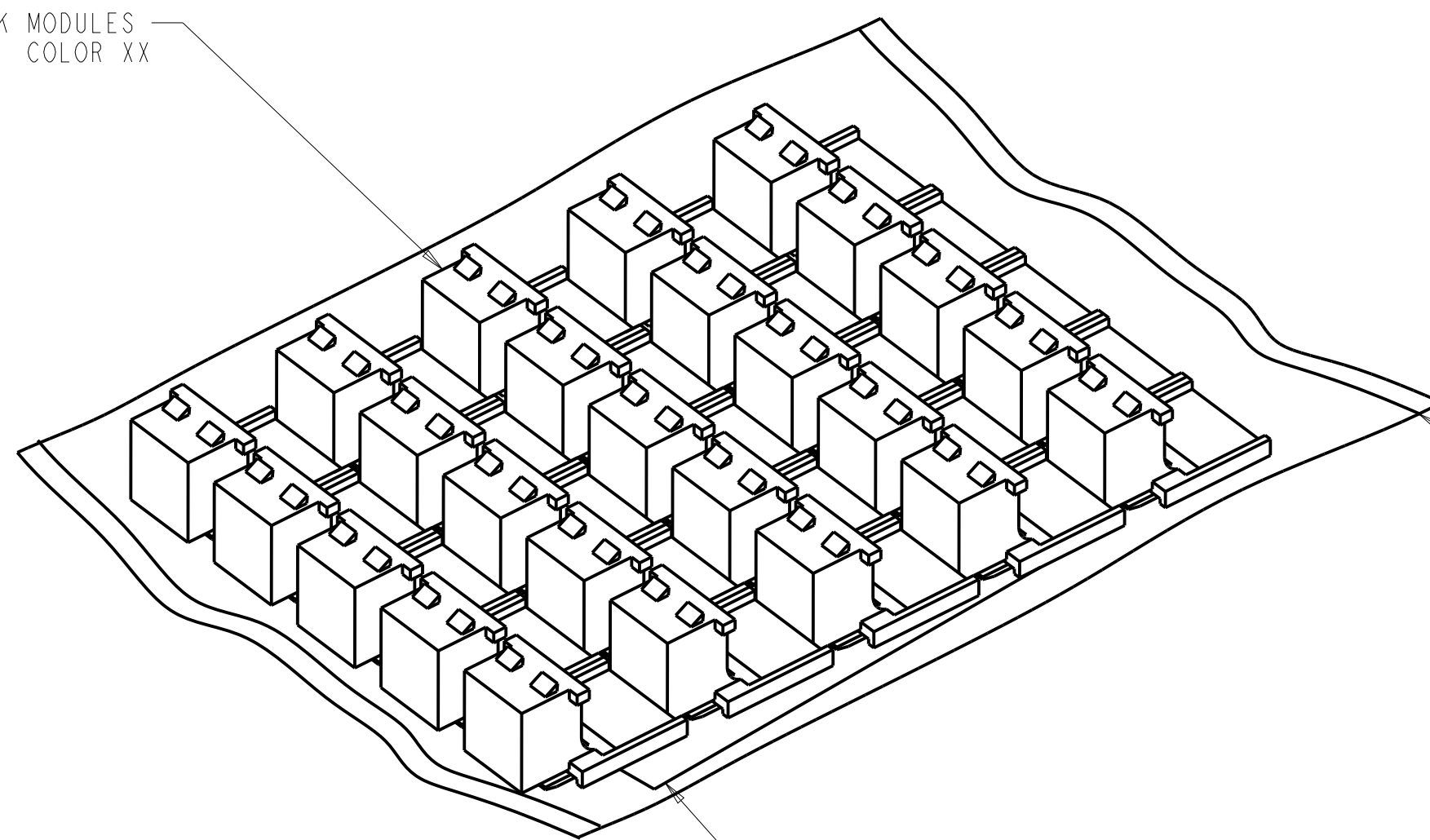
NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. APPLICABLE STANDARDS/SPECIFICATIONS:
ANSI Y14.5M, DIMENSIONS AND TOLERANCES
NEMA STANDARDS OS1 AND OS2
- 2. POLYBAG TO BE HEAT SEALED AT BOTH ENDS.



DETAIL VIEW SHOWING
BLANK INSERT ORIENTATION

BLANK MODULES
COLOR XX

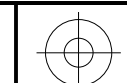


POLYBAG, CLEAR
4 x 7 IN., 0.002 THICK

INSTRUCTION SHEET

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DO NOT SCALE DRAWING	ENGR: JUAN CARLOS ANAYA DWN: XAVIER VELA	SHT. 2 OF 2	



DIMENSIONS IN INCHES
THIRD ANGLE PROJECTION

A

B

C

1

2

3

4

1

2

3

4